

TWO-SHOT CO-INJECTED AUTOMOTIVE INTERIOR TRIM ASSEMBLY AND METHOD

Abstract

An automotive interior trim assembly has at least one area which provides an enhanced tactile feel that is soft to the touch. The interior trim assembly includes a substrate member and a cover member supported on the substrate member. The cover member comprises an inner foam layer which is encased by a pliable outer layer. In one embodiment, the interior trim assembly is formed in a two-shot injection molding operation wherein a first material is injected in the first shot to form the substrate member. Second and third materials are co-injected in the second shot to form the cover member on the substrate member.